Fig.1

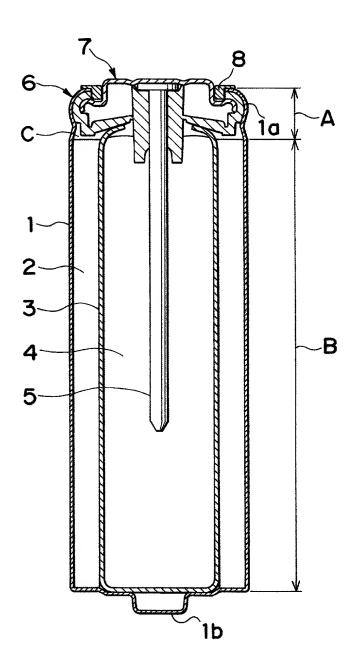


Fig.2

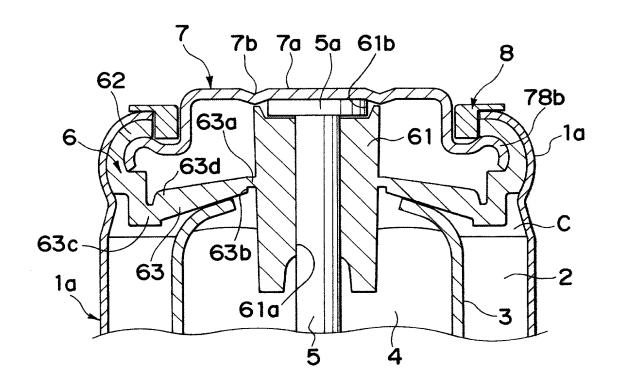


Fig.3

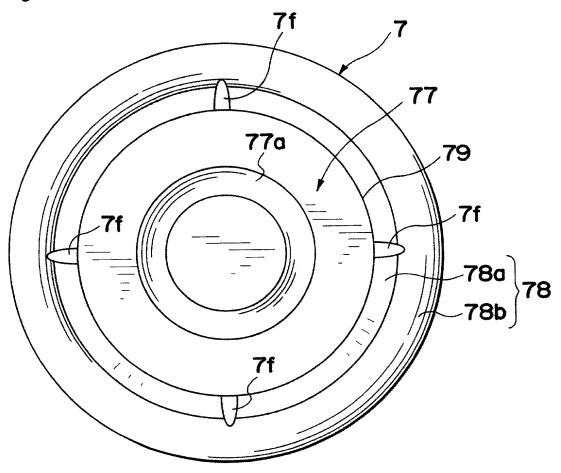


Fig.4

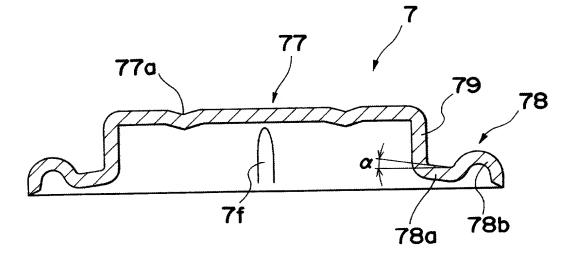


Fig.5

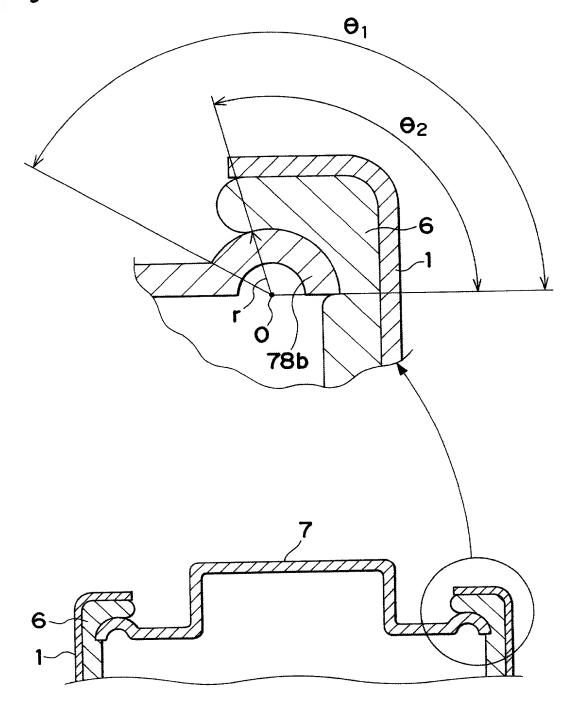


Fig.6

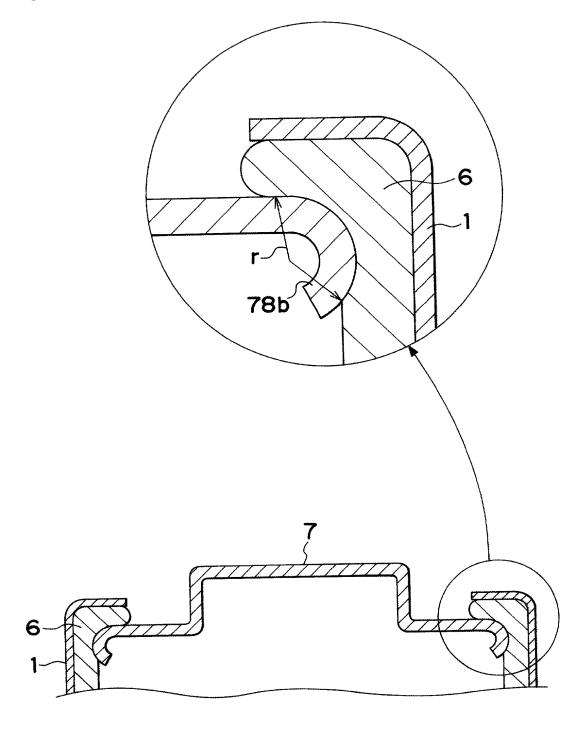


Fig.7

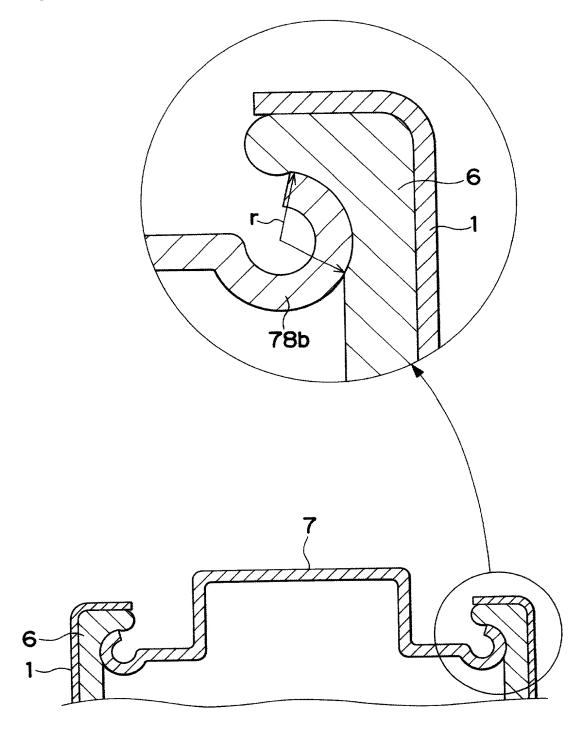


Fig.8

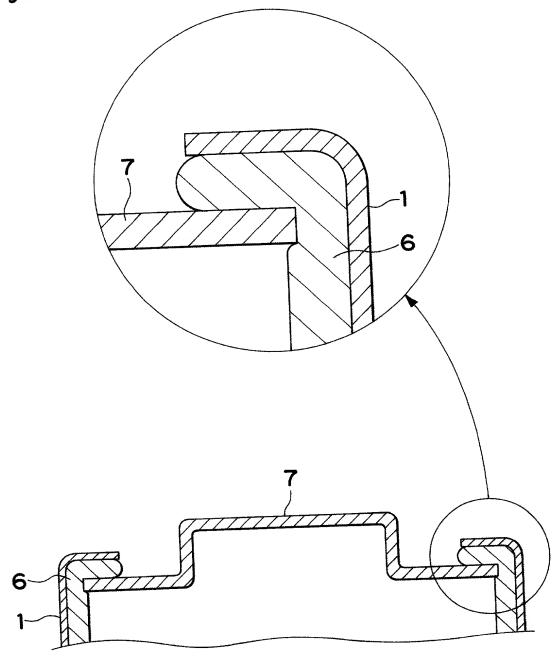


Fig.9

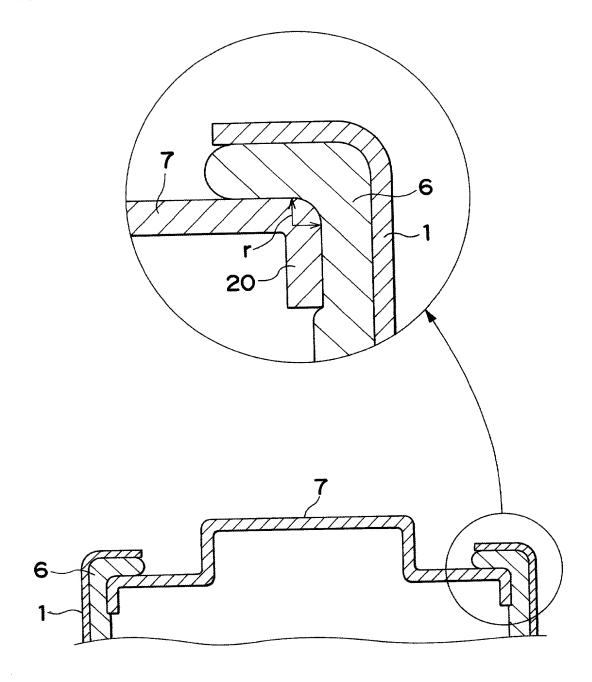


Fig.10

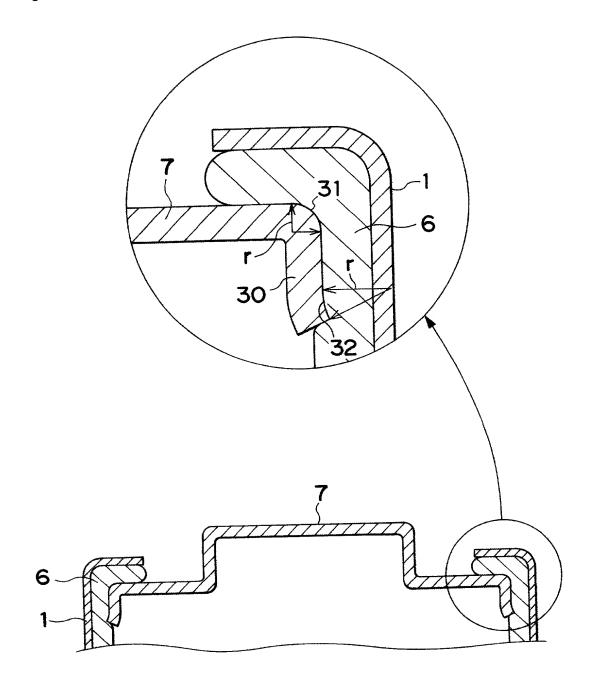
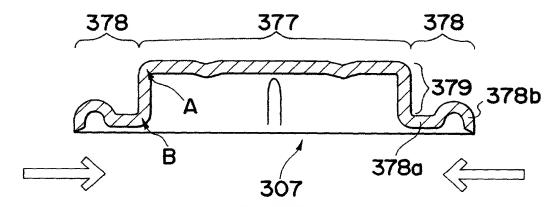


Fig.11



A STRESS DIRECTION BY A CAULKING PROCESS

Fig.12

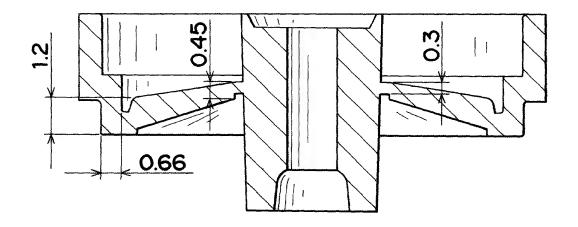


Fig.13

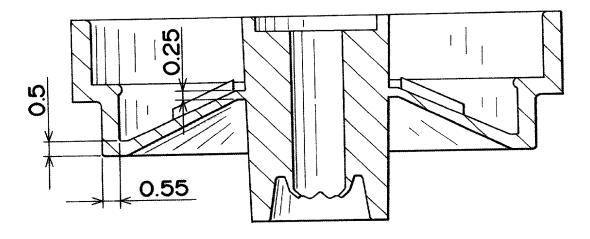
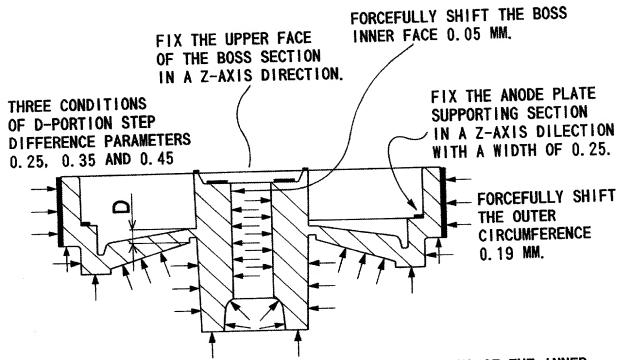


Fig. 14



PRESS THE ENTIRE LOWER FACE UNDER THREE CONDITIONS OF THE INNER PRESSURE PARAMETERS, 6.5MPa, 7.0MPa AND 7.5MPa.

Fig.15

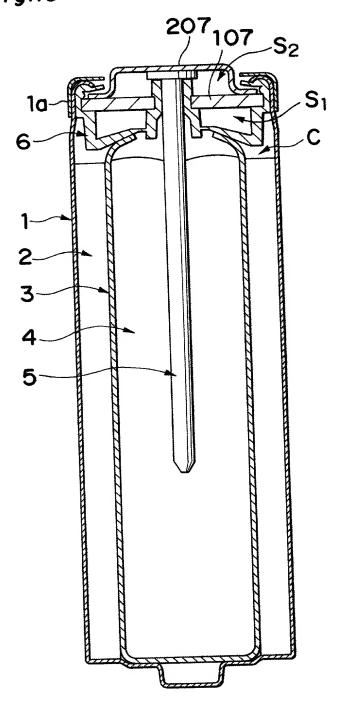


Fig.16

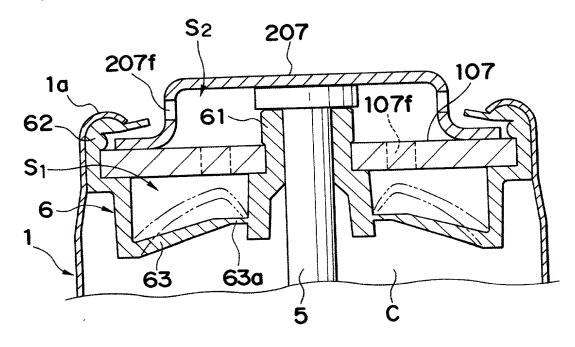


Fig.17

